

Work Order ID 78419

January-09-12 10:27:50 AM

78419

Page 1

Item ID: D117-762-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube
 Start Date: 09/01/2012 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 16/01/2012 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: M.L.J Date: 12/01/09 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9435	Rev A								
IIN-D117-762	Rev A								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D117-762-011		CHG002	512/01/20					
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

73959.

Work Order ID 78419

January-09-12 10:27:50 AM

78419

Page 2

Item ID: D117-762-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube

Start Date: 09/01/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 16/01/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC4- 100% Inspect kits for completeness 0.00

120

QC

Memo

0.00

Quality Control

Sizel

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D117-762-011

Location:

PPP Rev: *B*

C14/1/20

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/1/23

MF 12-1-23

Picklist Print

January-09-12 10:27:53 AM

Page 1

Work Order ID: 78419

78419

Parent Item: D117-762-011

D117-762-011

Parent Item Name: Skidtube

Start Date: 09/01/2012

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A07.06.11New Issue EC

IPP Rev:B 08-02-22 change to revA DD verified by:ec

IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D117-762-041		Manufactured	No			110	Each	0.0000	1	1			
D117-762-041									**				
Replacement Skidtube													
AN3C4A		Purchased	No			110	Each	1,134.000	8	8			
AN3C4A									**				
BOLT													

Location

Loc Qty

Loc Code

ST350

1134

117313

2

117688

5

117872

10

118112

16

118451

2

118838

39

119328

60

119749

1000

AN960C10L

NAS1149C0332
R

Purchased

No

110

Each

0.0000

8

8

***AN960C10L ***

washer

D3512-1

Manufactured

No

110

Each

21.0000

2

2

D3512-1

Wearplate

Location

Loc Qty

Loc Code

ST500

21

73955

6

74735

15

73900

Picklist Print

January-09-12 10:27:54 AM

Page 2

Work Order ID: 78419

78419

Parent Item: D117-762-011

D117-762-011

Parent Item Name: Skidtube

Start Date: 09/01/2012

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

AN6-52A

Purchased

No

110

Each

29.0000

2

2

AN6-52A

Bolt

**

Location

Loc Qty

Loc Code

ST343

29

118451

29

110

Each

1,146.000

2

2

MS21042L6

Purchased

No

MS21042L6

Nut

**

Location

Loc Qty

Loc Code

ST300

1146

117677

25

118384

5

118927

48

118968

18

119075

1000

119736

50

110

Each

14.0000

4

4

D3864-1

Manufactured

No

D3864-1

Bushing

**

Location

Loc Qty

Loc Code

ST088

14

62880

11

71793

3

-1

Handwritten notes and signatures:

- Signature: *[Signature]*
- Handwritten: 118451
- Handwritten: 118968
- Handwritten: 12/01/12
- Handwritten: B 78442 SP 12-01-20.
- Handwritten: 71773